

DURACO® DK-PA

Material Description: DK-PA product comprises of a corona treated 12.5 micron Polyester film carrier, coated both sides of the film with a specialized high tack rubber/solvent borne pressure sensitive adhesive. The product has been specifically engineered to bond to aluminum and other low surface energy materials including Polyethylene for HVAC applications. The product is manufactured as a flat roll with a finger lift wound onto an amber colored liner. The product can also be manufactured in spool format subject to MOQ. The specialized use of a rubber/solvent borne permanent adhesive feature of this tape makes DK-PA ideal for applications that include pipes and insulation for HVAC applications.



Product Information	Description	
Carrier	12.5 micron PET	
Adhesive	Rubber Based	
Release Liner	Amber / 82 micron	
Application Temperature (°C)	18 to 38	
Service Temperature (°C)	-30 to 85	
Adhesive and Carrier Thickness:	89 microns	

Adhesive	Typical Value	Test Method
Shear Resistance (hrs) 25mm ² , 22°C 1kg Load:	100 min	PSTC-107
90° Peel (n/m):	1400	PSTC-101

*Tests are performed on 2 mil PET

Storage

Tape should be stored within its' original packaging, in a dry place at Room Temperature (22°C). If room temperature is not possible, the storage temperatures should not go below 4°C or exceed 38°C (please see Application Temperature when applying). When the tape is stored under these conditions, the shelf life would be 18 months from the date of shipment.

Duraco provides this information and recommendations for informative purposes only. The data is intended as a guide only and is presented without guarantees and without assumption of liabilities resultant from the use of information provided.

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